

PRODUCT NO.
73725

PRODUCT NUMBER CODE

73725-X X X X LF

- HOUSING COLOR OPTION
0-WHITE
1-BLACK
- LEAD FREE OPTION
SEE NOTE 9
- SENSOR CONTACT OPTION
0-WITH SENSOR CONTACT
1-WITHOUT SENSOR CONTACT
- PACKAGING OPTION
B - TUBE
R - TAPE&REEL

SHIELD PLATING OPTION

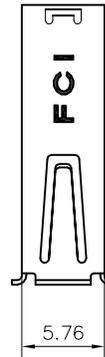
- 1- 1.25µm MINIMUM NICKEL UNDERPLATE & 2.5µm MINIMUM BRIGHT TIN OVER ALL AREA. (HOLD DOWN STYLE "A")
- 2- 1.25µm MINIMUM NICKEL UNDERPLATED OVER ALL; 2.5 µm MINIMUM BRIGHT TIN PLATED ON HOLD DOWN AREA ONLY. (HOLD DOWN STYLE "B")
- 3- 1.25µm MINIMUM NICKEL UNDERPLATED OVER ALL; 2.5 µm MINIMUM BRIGHT TIN PLATED ON HOLD DOWN AREA ONLY. (HOLD DOWN STYLE "A")
- 4- 1.25µm MINIMUM NICKEL UNDERPLATED & 2.5µm MINIMUM BRIGHT TIN OVER ALL AREA. (HOLD DOWN STYLE "B")
- 5- 1.25µm MINIMUM NICKEL UNDERPLATED OVER ALL; 2.5µm MINIMUM BRIGHT TIN PLATED ON HOLD DOWN AREA ONLY (HOLD DOWN STYLE "c")
- 6- 1.25µm MINIMUM NICKEL ONLY. (HOLD DOWN STYLE "A")
- 7- 1.25µm MINIMUM NICKEL UNDERPLATED & 2.5 µm MINIMUM MATTE TIN PLATED OVER ALL. (HOLD DOWN STYLE "A")
- 8- 1.25µm MINIMUM NICKEL UNDERPLATED & 2.5 µm MINIMUM MATTE TIN PLATED ALL AREA. (HOLD DOWN STYLE "B")
- 9- 1.25µm MINIMUM NICKEL UNDERPLATED OVER ALL; 2.5 µm MINIMUM MATTE TIN PLATED ON HOLD DOWN AREA ONLY (HOLD DOWN STYLE "d")
- S- 1.25µm MINIMUM NICKEL ONLY; (HOLD DOWN STYLE "A"). HIGH PERFORMANCE MATERIAL FOR 12,000 DURABILITY CYCLES
- A- 1.25µm MINIMUM NICKEL PLATED OVER ALL. 2.5 µm MINIMUM MATTE TIN PLATED ON HOLD DOWN AREA ONLY (HOLD DOWN STYLE "B")

TERMINAL OPTION

- 50u" NI UNDERPLATE; 30u" GXT CONTACT AREA, 100u" TIN TAIL AREA;
- 0- DIM "A": 2.29 (TERMINAL TAIL LENGTH);
- 1- DIM "A": 3.71 (TERMINAL TAIL LENGTH);

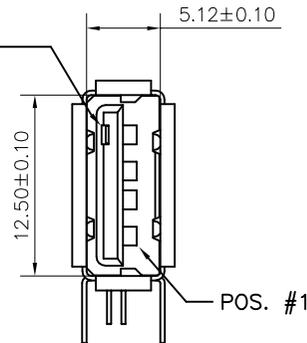
NOTES:

1. MATERIAL:
CONTACTS: COPPER ALLOY
SHIELD: COPPER ALLOY
HOUSING: UL 94V-0 THERMOPLASTIC, COLOR: SEE PRODUCT CODE
2. PLATING:
CONTACTS: GOLD FLASH OVER PALLADIUM NICKEL (0.76µm MINIMUM) IN CONTACT AREA; 2.5 µm TIN MINIMUM IN SOLDER TAIL AREA.
1.27 µm MINIMUM NICKEL UNDERPLATE OVER ALL SURFACES.
SHIELD: SEE PRODUCT NUMBER CODE.
(THE PLATING MEASURE POINT ON THE SHIELD HOLD DOWN AREA ONLY).
- ③. DATUMS & BASIC DIMENSIONS TO BE DETERMINED BY CUSTOMER
4. RECOMMENDED PCB BOARD THICKNESS IS 1.00 ~ 1.60mm EXCEPT 73725-1191BLF; 73725-1191BLF CAN BE USED FOR THE PCB BOARD THICKNESS 2.30 ~ 2.65mm.
- ⑤. MAXIMUM PANEL THICKNESS TO BE 2.67mm IF MOUNTED BEHIND PANEL
6. METAL SHELL SLIVER 0.20 MAX.
7. NI PLATING DOES NOT COMPLY WITH THE USB STANDARDS (TO BE CONTINUED)

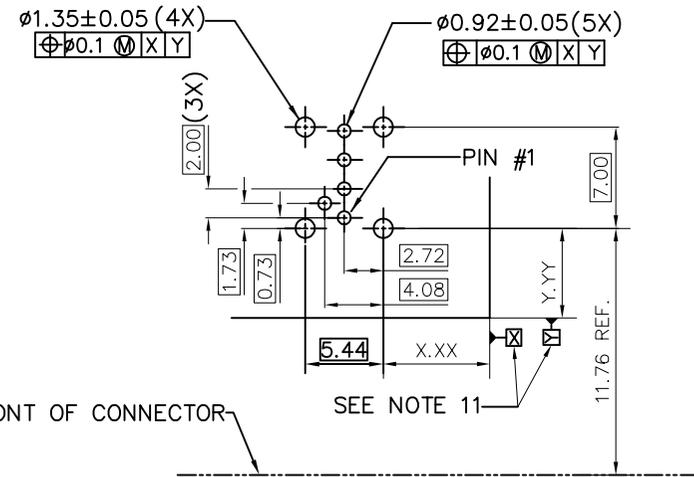


5.12±0.10

SENSOR CONTACT



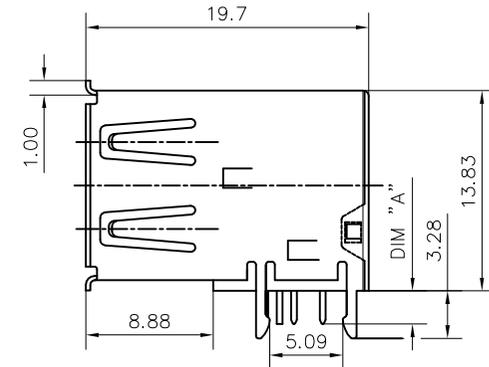
WITH SENSOR CONTACT



FRONT OF CONNECTOR

SEE NOTE 11

PC BOARD MOUNTING DIMENSIONS FOR 5 PIN



FOR 73725-X0X0B
HOLD DOWN STYLE "A"



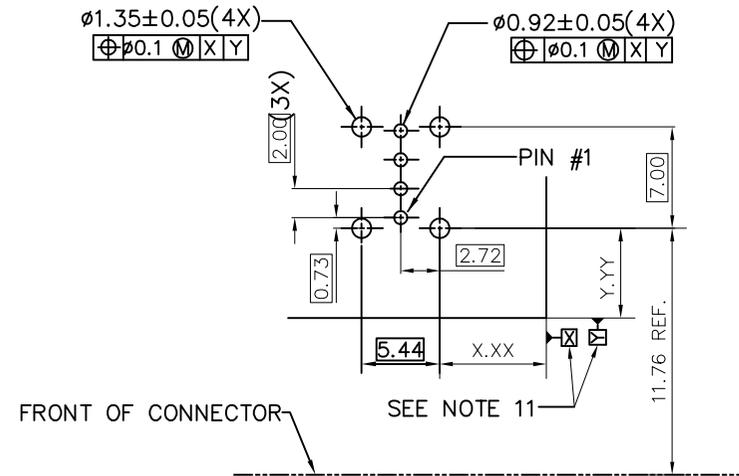
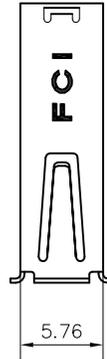
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mat'l code		tolerance unless otherwise specified		CUSTOMER COPY		FCI www.fciconnect.com	
rev.	ecn no.	dr	date	linear	.0 ± .30	projection	title USB UP-RIGHT RECEPT
AB	N09-0202	R.B	2008/06/25		.00 ± .20		
AC	N10-0128	A.ZH	05/14/2010		.000± 0.10		product family USB code NT
AD	ELX-N-012004	A.ZH	06/25/2012	angles	± 2°		
AE	ELX-N-13462	A.ZH	11/14/2012	dr	PAMP	5/20/97	product family USB
AF	ELX-N-14592	J.HAN	06/10/2013	engr	R Y LIU	5/20/97	code NT
AG	ELX-N-21594	LQ	08/04/2015	chr	R Y LIU	5/20/97	sheet 1 OF 4
				appd	JENN TSAO	5/20/97	scale A3
sheet	revision	AG					73725
index	sheet	1-4					

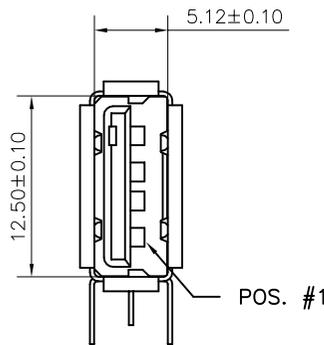
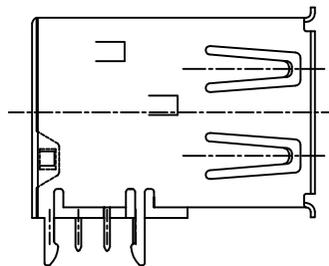
PRODUCT NO.
73725

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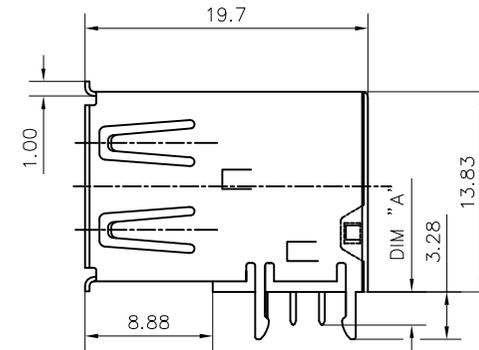
- 8. P/N'S WITH SUFFIX "LF" ARE LEAD FREE P/N'S
- 9. FOR LEAD FREE P/N, THE PRODUCT MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008
- 10. FOR THE PRODUCTS WITH THE METAL SHELL PLATING NICKEL AND MATTE SN CAN WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 40 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW PROCESS; FOR THE PRODUCTS WITH METAL SHELL PLATING BRIGHT SN OR SEMI-BRIGHT SN CAN'T WITHSTAND REFLOW AND JUST CAN WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN WAVE SOLDERING PROCESS.
- 11. FOR ALL LEAD FREE P/N'S, WITH SUFFIX LF.
- 12. THE PRODUCT CAN BE USED FOR PIP PROCESS
- 13. DATUM OF CUSTOMER'S PCB LAYOUT.



PC BOARD MOUNTING DIMENSIONS FOR 4 PIN



WITHOUT SENSOR CONTACT



FOR 73725-X1X0B

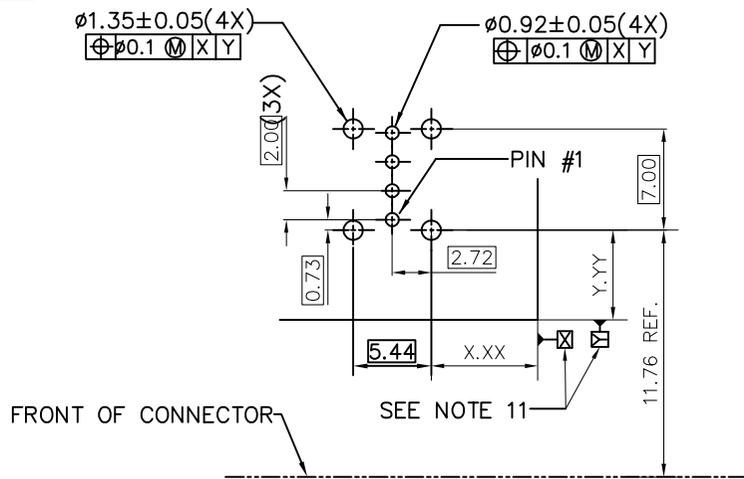


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rev.	ecn no.	dr	date	linear	.0 ± .30 .00 ± .20 .000± 0.10	projection	title USB UP-RIGHT RECEPT
AG							
				angles	± 2'	unit mm	product family USB
				dr	PETER PAM 9/4/97		
				enr	R Y LIU 9/4/97	A3	size dwg no. 73725
				chr	R Y LIU 9/4/97		
				appd	JENN TSAO 9/4/97		
sheet revision							
index	sheet						

PRODUCT NO.

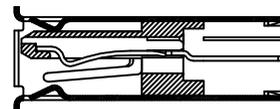
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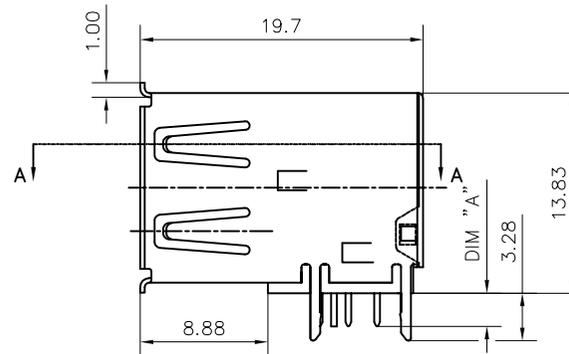
FRONT OF CONNECTOR

SEE NOTE 11

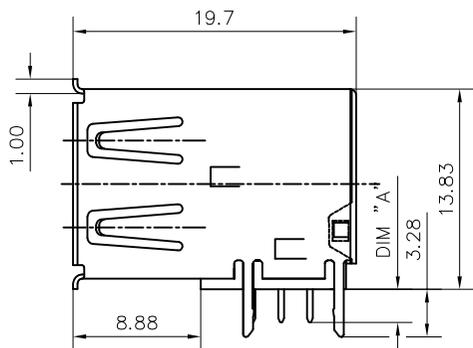
PC BOARD MOUNTING DIMENSIONS FOR 4 PIN



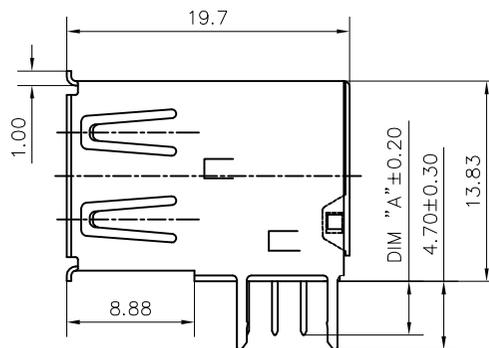
SECTION A-A



WITH SENSOR CONTACT
FOR 73725-X0X0B
HOLD DOWN STYLE "B"



WITHOUT SENSOR CONTACT
FOR 73725-X1X0B
HOLD DOWN STYLE "B"



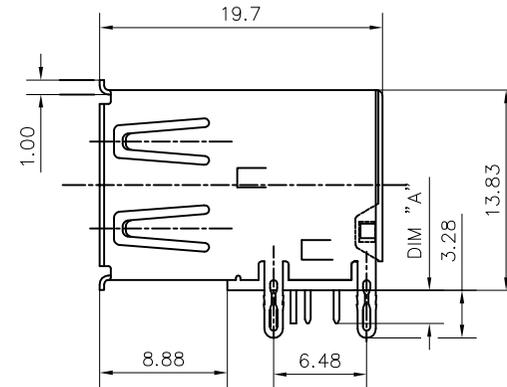
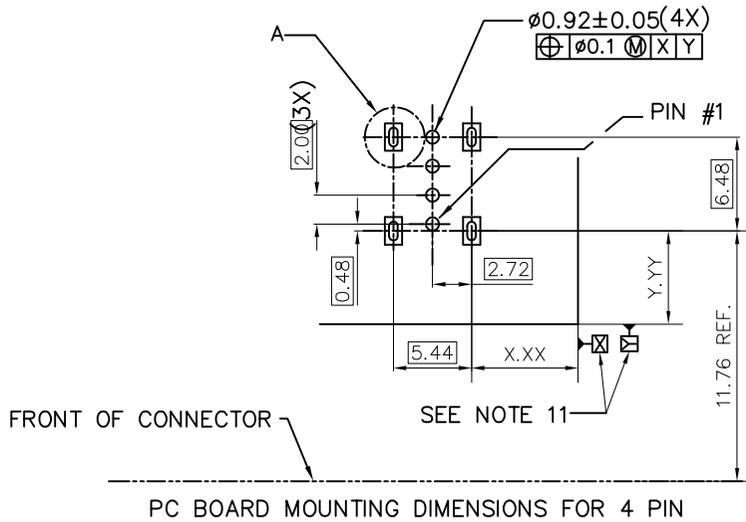
WITHOUT SENSOR CONTACT
FOR 73725-X191XLF
HOLD DOWN STYLE "D"



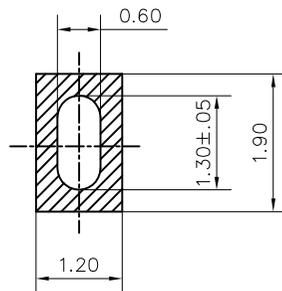
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rev.	ecn no.	dr	date	linear	.0 ± .30	projection	title			
AG								.00 ± .20		USB UP-RIGHT RECEIPT
				angles	± 2'					
		dr	PETER	5/20/97	unit	mm	product family USB	code		
		enr	JOHN WEN	5/20/97	size	mm	dwg no.	NT		
		chr	JOHN WEN	5/20/97	scale	A3	73725	sheet		
		appd	JENN TSAO	5/20/97				3 OF 4		
sheet	revision									
index	sheet									

PRODUCT NO.
73725



WITHOUT SENSOR CONTACT
FOR 73725-X1X0B
HOLD DOWN STYLE "C"



DETAIL A 5 : 1



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rev.	ecn no.	dr	date	linear	.0 ± .30	projection	 title USB UP-RIGHT RECEPT
AG					.00 ± .20		
					.000± 0.10		
				angles	± 2°		
		dr	PETER	01/12/99	unit	mm	product family USB
		enr	R Y LIU	01/12/99	size	mm	code NT
		chr	R Y LIU	01/12/99	scale	A3	sheet 4 OF 4
		appd	JENN TSAO	01/12/99			dwg no. 73725
sheet	revision						
index	sheet						

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